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⑸ Synergistic herbicide combinations and method of application.

⑹ A synergistic herbicidal composition comprising a mixture of: (a) a herbicidally effective amount of 2-(2-chloro-4-methanesulfonylbenzoyl)-1,3-cyclohexanedione; and (b) a herbicidally effective amount of a compound selected from the group consisting of 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine, 3-amino-2,5-dichlorobenzoic acid, and 2-chloro-N-isopropylacetanilide, and mixtures thereof; at a weight ratio of (a) to (b) of from about 0.1:1 to about 20:1.

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EP 0 230 596 A2

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SYNERGISTIC HERBICIDE COMBINATIONS AND METHOD OF APPLICATIONBackground of the Invention

The protection of crops from weeds and other vegetation which inhibit crop growth is a constantly recurring problem in agriculture. To help combat this problem researchers in the field of synthetic chemistry have produced an extensive variety of chemicals and chemical formulations effective in the control of such unwanted growth. Chemical herbicides of many types have been disclosed in the literature and a large number are in commercial use.

In some cases, active herbicides have been shown to be more effective in combination than when applied individually. The result is often termed "synergism," since the combination demonstrates a potency or activity level exceeding that which it would be expected to have, based on a knowledge of the individual potencies of the components. The present invention resides in the discovery that certain cyclohexanediones and other chemical compounds already known individually for their herbicidal potency, display this synergism when applied in combination.

The Prior Art

The compounds which can be combined to form the synergistic herbicidal compositions of this invention are already known in the art as herbicides. One such compound is 2-(2-chloro-4-methanesulfonylbenzoyl)-1,3-cyclohexanedione. This compound is disclosed in European Patent Publication No. 013,796, published 4-4-85. It is also disclosed and claimed in U.S. Application Serial No. 634,408. Another of the compounds used in the synergistic compositions of the invention is 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine, commonly known as Atrazine. Still another compound used in the synergistic herbicidal compositions of this invention is 3-amino-2,5-dichlorobenzoic acid, commonly known as Chloramben, described and claimed in U.S. Patents 3,014,063 and 3,174,842. Yet another compound used in the synergistic compositions of this invention is 2-chloro-4-N-isopropylacetanilide, commonly known as Propachlor.

Description of the invention

It has now been discovered that synergism in the control of undesirable vegetation is exhibited by compositions comprising a mixture of the following components:

- 5 a) a herbicidally effective amount of 2-(2-chloro-4-methanesulfonylbenzoyl)-1,3-cyclohexanedione; and
- b) a herbicidally effective amount of a compound selected from the group consisting of 3-(amino-2,5-dichlorobenzoyl) acid, 2-chloro-N-isopropylacetanilide or 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine, and mixtures thereof.

10 Another embodiment of this invention is a method of controlling undesirable weed pests, and this method comprises applying the synergistic compositions of the invention to the locus where control is desired.

The terms "synergism" and "synergistic" are used herein to convey the result observed when a combination of herbicides demonstrates a 15 potency in excess of that which the combination would be expected to produce on the basis of the potencies of each herbicide applied individually.

The term "herbicide" is used herein to denote a compound which controls or modifies the growth of plants. The term "herbicidally effective amount" is used to indicate the quantity of such a compound or combination of such compounds which is capable of producing a controlling or modifying effect. Controlling or modifying effects include all deviations from natural development, for example: killing, retardation, leaf burn, dwarfing and the like. The term "plants" is used to include all post-emergent vegetation, ranging from seedlings to established vegetation.

25 As previously mentioned, the synergistic compositions of this invention all employ chemical compounds previously known for their herbicidal activity. One of these compounds, 2-(2-chloro-4-methanesulfonylbenzoyl)-1,3-cyclohexanedione, is disclosed in European Patent Publication No. 013,786, published 4-4-85, and it is also disclosed and claimed in 30 U.S. Application Serial No. 634,408. Still another compound, 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine, commonly known as Atrazine, is commercially sold under various tradenames, and is described in the

Herbicide Handbook of the Weed Science Society of America, 5th Edition, 1983. Another of the compounds used in the synergistic combinations of the invention, L-amino-3,5-dichlorozenoic acid, is commercially available under a number of tradenames and is described on page 92 of the Herbicide

5 Handbook of the Weed Science Society of America, 5th Edition, 1983. Yet another compound used in the synergistic compositions of this invention is 2-chloro-4-N-isopropylacetanilide, is described on pages 401 and 402 of the Herbicide Handbook of the Weed Science Society of America, 5th Edition, 1983.

10 These compounds are effectively used in the synergistic compositions of the invention at ratios of Compound (a) to Compound (b) as set forth above, ranging from about 0.01:1 to about 20:1. Preferably, the ratio of Compound (a) to Compound (b) is from about 0.1:1 to about 10:1.

Herbicidal Test Data

15 Synergism for the compositions of this invention was measured in accordance with the following test:

Aluminum pans measuring 9 x 6 x 4 inches (cm) were filled with a sandy loam soil and 6 furrows were impressed across the width of each flat. A number of weed species were seeded into furrows and covered with soil. Along with the seed species were two corn hybrids which were

20 inserted to determine the extend of damage, if any, upon plant species.

The weed species were as follows:

<u>Abbreviation</u>	<u>Common Name</u>	<u>Scientific Name</u>
YNS	yellow nutsedge	<u>Cyperus esculentus</u>
PNS	purple nutsedge	<u>Cyperus rotundus</u>
RJG	rhizome johnsongrass	<u>Sorghum halepense</u>
FP	fall panicum	<u>Panicum dichotomiflorum</u>
WPM	wild proso millet	<u>Panicum milaceum</u>
GG	goosegrass	<u>Eleusine indica</u>
SC	shattercane	<u>Sorghum bicolor</u>
YFT	yellow foxtail	<u>Setaria lutescens</u>
GFT	green foxtail	<u>Setaria viridis</u>
PW	redroot pigweed	<u>Amaranthus retroflexus</u>

AMG	annual morningglory	<u>Ipomoea purpurea</u>
SP	sicklepod	<u>Jussia cibutusifolia</u>
VL	velvetleaf	<u>Boutilon theophrasti</u>
LCG	large crabgrass	<u>Zizania ischaemum</u>
JG	johnsongrass	<u>Echinochloa halepense</u>

The plant species were as follows:

CN	corn	<u>Zea maize</u> (L.)
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Chemical solutions, which in the case of pre-emergence testing were sprayed the same day of seeding, were prepared as follows:

All compounds were of technical grade, except Prowl which was what is termed a 4E formulation, which means a 4 pound per gallon emulsion concentrate. All of the technical grade compounds were either applied singly, or applied in conjunction with the synergistic herbicidal compound, by diluting the technical grade compounds with acetone and water at 1:1 ratio water and applying at a spray volume of 25 gal/acre. The quantity of active ingredient for each compounds which was applied is indicated under the heading "Application Rate".

In the case of post-emergent testing, the weed and plant species were allowed to sprout and application was made approximately 2 weeks after planting.

5 The various rates of application are indicated in the tables under "Application Rate".

Flats were then placed in a greenhouse, and watered by overhead sprinkling. Air temperatures ranged from 18°C to 27°C. Flats were kept moist during the course of each experiment.

After treatment, each row of seedlings was visually rated for growth control due to all factors of injury. In pre-emergence testing the ratings were done 28 days after treatment. In post-emergent testing, the rating was done 21 days after treatment. Untreated flats of seedlings were used for comparison, zero percent injury or growth control is equivalent to growth in control flats. One hundred percent growth control is equivalent to complete kill.

Herbicide interaction responses were calculated by use of Campbell's formula (Limpel, L.E., et al., 1962, "Weed Control by Dimethyl-tetrachlorocephthalate Alone and in Certain Combinations," Proc. WECC, 16: 48-53):

$$E = X + Y - \frac{XY}{100}$$

where E = expected response

where X = observed (O) value or percent growth control

when the herbicide is applied singly; and

Y = observed (O) value or percent growth control
when the second herbicide is applied singly.

5 A response is synergistic when an observed value is greater than the calculated value, a synergistic response is understood to be one in which the interaction response is greater than the sum of responses from the individual chemical treatments. An antagonistic response is the opposite situation.

10 In the tables which follows:

E = expected activity

O = observed activity

R = result, i.e., additive (AD), antagonistic (A) or synergistic (S)

TABLE 1
Pre-Emergence

Application Treatment		1NS			2NS			2DG			EN			AM		
		D	E	R	D	E	R	D	E	R	D	E	R	D	E	R
X-100	1/4	85			65			0			0					
	1/2	90			65			70			0					
ATRAZINE	1/4	0			0			0			0					
	1/2	0			0			0			0					
LASSO	1/2	100			80			0			0					
	1	100			100			0			0					
AMIBEN	1	0			0			30			0			15		
	2	0			65			50			70			25		
PROWL	1/4	0			0			20			0			0		
	1/2	0			0			0			50			10		
RAMROD	2	20			30			0			0			0		
	3	100			90			0			0			0		
X-100	1/4+1/4	90	85	S	80	65	S	20	0	S	0	0	0	0	0	0
+ 1/2+1/4	95	90	S	90	95	A	30	30	AD	0	0	0	0	0	0	0
ATRA- ZINE	1/2+1/2	98	95	S	95	65	S	20	0	S	0	0	0	0	0	0
	1/2+1/2	95	90	S	95	95	AD	30	30	AD	0	0	0	0	0	0
X-100	1/4+1/2	100	100	AD	95	93	S	15	0	S	0	0	0	0	0	0
+ 1/2+1/2	98	100	A	85	99	A	40	30	S	0	0	0	0	0	0	0
LASSO	1/4+1	95	100	A	95	100	A	20	0	S	0	0	0	0	0	0
	1/2+1	95	100	A	100	100	AD	60	30	S	10	0	0	10	0	0
X-100	1/4+1	95	85	S	95	65	S	20	30	A	0	0	30	15		
+ 1/2+1	98	90	S	98	95	S	50	51	A	40	0	30	15			
AMIBEN	1/4+2	95	85	S	95	88	S	30	50	A	25	70	40	25		
	1/2+2	95	90	S	98	98	AD	75	65	S	65	70	50	25		
X-100	1/4+1/4	95	85	S	95	65	S	10	20	A	20	0	0	0	0	0
+ 1/2+1/4	95	90	S	98	95	S	55	44	S	25	0	30	0	20	10	
PROWL	1/4+1/2	95	90	S	95	95	AD	10	0	S	40	50	20	10		
	1/2+1/2	95	90	S	95	95	AD	10	30	A	45	50	40	10		
X-100	1/4+2	95	88	S	98	76	S	5	0	S	0	0	0	0	0	0
+ 1/2+2	95	92	S	99	97	S	15	30	A	0	0	0	0	0	0	
RAMROD	1/4+3	100	100	AD	100	97	S	5	0	S	0	0	0	0	0	0
	1/4+3	95	100	A	95	100	A	65	30	S	0	0	0	0	0	0
CONTROL	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

X-100 = 2-(2-chloro-4-methanesulfonylbenzoyl)-1,3-cyclohexanedione
 Atrazine = 2-chloro-4-(ethylamino)-6-isopropylamino-s-triazine
 Lasso = 2-chloro-2',6'-diethyl-N-(methoxymethyl)acetanilide
 Amiben = 3-amino-2,5-dichlorobenzoic acid
 Prowl = N-(1-ethylpropyl)-3,4-dimethyl-2,6-dinitrobenzenamine
 Ramrod = 2-chloro-N-isopropylacetanilide

TABLE 2
Pre-Emergence

Application Rate Treatment	FP			WM			GC			SC			Yield			(kg/ha)				
	O	E	R	O	E	R	O	E	R	O	E	R	O	E	R	O	E	R		
X-100	1/4	20	95	100	100	100	15	20	20	10	10	10	10	10	10	10	10	10		
	1/2	100	100				95	90	90				65	65						
ATRAZINE	1/4	60	0	65	0	0	45	45	45	30	30	30								
	1/2	70	40	95	0	0	60	60	60	60	60	60								
LASSO	1/2	100	95	100	90	90	50	50	50	100	100	100	100	100	100	100	100	100		
	1	100	98	100	100	100														
AMIBEN	1	100	95	95	0	0	75	75	75	45	45	45								
	2	95	95	100	0	0	85	85	85	85	85	85								
PROWL	1/4	100	95	100	90	90	25	25	25	100	100	100	95	95	95	95	95	95		
	1/2	100	100	100	100	100							100	100	100	100	100	100		
RAMROD	2	75	50	95	0	0	90	90	90	90	90	90	90	90	90	90	90	90		
	3	100	90	100	0	0	90	90	90				100	100	100	100	100	100		
X-100	1/4+1/4	100	68	S	100	95	S	100	100	AD	100	100	15	S	90	97	A	100	37	
+	1/2+1/4	100	100	AD	100	100	AD	100	100	AD	95	95	AD	95	94	S	100	75	S	
ATRA-	1/2+1/2	95	75	S	100	97	S	100	100	AD	90	100	S	90	99	A	100	64	S	
ZINE	1/2+1/2	100	100	AD	100	100	AD	100	100	AD	100	100	95	S	100	98	S	100	66	S
X-100	1/4+1/2	100	100	AD	100	100	AD	100	100	AD	90	91	A	85	89	A	100	100	AD	
+	1/2+1/2	100	100	AD	100	100	AD	100	100	AD	98	93	A	100	99	S	100	100	AD	
LASSO	1/4+1	100	100	AD	100	100	AD	100	100	AD	95	100	A	100	99	A	100	100	AD	
	1/2+1	100	100	AD	100	100	AD	100	100	AD	98	100	A	100	99	S	100	100	AD	
X-100	1/4+1	100	100	AD	100	100	AD	100	100	AD	100	100	15	S	98	99	A	100	50	S
+	1/2+1	100	100	AD	100	100	AD	100	100	AD	98	95	S	98	98	AD	100	91	S	
AMIBEN	1/4+2	100	96	S	100	100	AD	100	100	AD	70	15	S	80	99	A	100	86	S	
	1/2+2	100	100	AD	100	100	AD	100	100	AD	98	95	S	95	98	A	95	95	AD	

TABLE 2
(continued)

Treatment	Application Rate lb/A	FP			WPM			GG			SC			XPP			GFT		
		O	E	R	O	E	R	O	E	R	O	E	R	O	E	R	O	E	R
X-100	1/4+1/4	100	100	AD	98	100	A	100	100	AD	95	91	S	100	100	AD	100	95	S
	1/2+1/4	100	100	AD	100	100	AD	100	100	AD	98	99	A	100	99	S	100	98	S
	1/4+1/2	100	100	AD	100	100	AD	100	100	AD	98	100	A	100	100	AD	100	100	AD
	1/2+1/2	100	100	AD															
PRCWL	1/4+1/4	100	100	AD															
	1/2+1/2	100	100	AD															
	1/4+2	100	80	S	100	97	A	100	100	AD	90	15	S	100	99	S	100	95	S
	1/2+2	100	100	AD	100	100	AD	100	100	AD	100	95	S	100	99	S	100	98	S
RAMROD	1/4+3	100	100	AD	100	100	AD	100	100	AD	65	15	S	100	100	AD	100	100	AD
	1/4+3	100	100	AD	100	100	AD	100	100	AD	85	95	A	100	100	AD	100	100	AD
CONTROL	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

TABLE 3

		Pre-Emergence						Post-Emergence								
Application	Rate	PW			AMG			VI			LGS			JKS		
Treat-	lb/A	O	E	R	O	E	R	O	E	R	O	E	R	O	E	R
X-100	1/4	100	100	100	20	100	100	75	75	20	100	100	100	100	100	100
	1/2	70	100	100	70	100	100	100	100	95						
ATRAZINE	1/4	100	100	0	0	100	100	10	10	0	100	100	100	100	100	100
	1/2	100	100	55	55	100	100	10	10	45						
LASSO	1/2	90	0	60	60	65	65	90	90	100	100	100	100	100	100	100
	1	95	10	85	85	60	60	100	100	100						
AMIBEN	1	40	0	50	50	100	100	90	90	95	95	95	95	95	95	95
	2	80	0	65	65	100	100	90	90	90						
PROWL	1/4	70	0	0	0	0	0	80	80	80	80	80	80	80	80	80
	1/2	85	0	0	0	85	85	100	100	100						
RAMROD	2	60	0	0	0	0	0	50	50	75	75	75	75	75	75	75
	3	100	10	60	60	30	30	85	85	95						
X-100 + ATRA- ZINE	1/4+1/4	100	100	AD	100	100	AD	60	20	S	100	100	AD	100	100	S
	1/2+1/4	100	100	AD	100	100	AD	90	70	S						
LASSO	1/2+1/2	100	100	AD	100	100	AD	98	64	S	100	100	AD	100	100	AD
	1/2+1/2	100	100	AD	100	100	AD	95	86	S						
X-100 + AMIBEN	1/4+1/2	100	100	AD	100	100	AD	85	68	S	100	100	AD	100	100	AD
	1/2+1/2	100	97	S	100	100	AD	100	88	S						
LASSO	1/4+1	100	100	AD	100	100	AD	98	88	S	100	100	AD	100	100	AD
	1/2+1	100	98	S	100	100	AD	98	95	S						
X-100 + AMIBEN	1/4+1	98	100	A	100	100	AD	90	60	S	100	100	AD	100	100	AD
	1/2+1	100	82	S	100	100	AD	98	95	S						
AMIBEN	1/4+2	100	100	AD	100	100	AD	80	72	S	100	100	AD	100	100	AD
	1/2+2	100	94	S	100	100	AD	85	89	A						

TABLE 3
(continued)

Treatment	Application Rate	FW			AMG			SP			VL			LCG			JG		
		O	E	R	O	E	R	O	E	R	O	E	R	O	E	R	O	E	R
X-100	1/4+1/4	100	100	AD	100	100	AD	60	20	S	100	100	AD	100	95	S	95	84	S
+	1/2+1/4	100	91	S	100	100	AD	85	70	S	100	100	AD	100	100	AD	100	99	S
PRCWL	1/4+1/2	100	100	AD	95	100	A	40	20	S	100	100	AD	100	100	AD	100	96	S
	1/2+1/2	100	95	S	98	100	A	75	70	S	100	100	AD	100	100	AD	100	99	S
X-100	1/4+2	100	100	AD	100	100	AD	100	20	S	100	100	AD	100	87	S	65	80	A
+	1/2+2	100	88	S	100	100	AD	90	70	S	100	100	AD	100	100	AD	80	96	A
RAMROD	1/4+3	100	100	AD	100	100	AD	85	68	S	100	100	AD	100	96	S	80	96	A
	1/4+3	100	100	AD	100	100	AD	90	88	S	100	100	AD	100	100	AD	95	99	A
CONTROL	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

TABLE 4

Application	Treatment	Rate 1b/A	Post-Emergence					
			EW	OB	MG	SP	V.L.	W.E.K.
O	E	R	O	E	R	O	E	R
X-100	1/4 1/2	70 65	80 95	75 100	20 50	100 100	60 100	60 90
ATRAZINE	1/4 1/2	100 100	100 100	100 100	40 60	100 100	20 35	20 35
X-100 +	1/4+1/4 1/2+1/4	100 100	AD AD	100 100	AD AD	55 70	52 70	60 60
ATRA- ZINE	1/2+1/2 1/2+1/2	100 100	AD AD	100 100	AD AD	90 100	68 80	95 90
CONTROL	-	0	0	0	0	0	0	0

TABLE 5

Application	Treatment	Rate 1b/A	Post-Emergence					
			JG	WG	FP	GG	W.E.K.	W.E.K.
O	E	R	O	E	R	O	E	R
X-100	1/4 1/2	100 100	100 100	95 90	75 80	70 80	45 60	45 60
ATRAZINE	1/4 1/2	85 75	25 20	35 35	20 40	65 60	20 10	20 10
X-100 +	1/4+1/4 1/2+1/4	100 100	AD AD	95 100	A A	80 84	70 90	70 90
ATRA- ZINE	1/2+1/2 1/2+1/2	100 100	AD AD	90 100	A AD	100 100	85 88	88 93
CONTROL	-	0	0	0	0	0	0	0

TABLE 6
Post-Emergence

Application	Rate	SA	RGC	GFT	CORI 55A	CORI 23a
Treatment	lb/A	O E R	O E R	O E R	O E R	O E R
X-100	1/4 1/2	80 90	0 20	75 85	75 90	0 0
ATRAZINE	1/4 1/2	100 95	0 0	65 65	70 75	0 0
X-100 + ATRA- ZINE	1/4+1/4 1/2+1/4 1/2+1/2 1/2+1/2	100 95 100 100	100 100 AD AD	0 0 20 0	AD A 100 S	75 91 95 100
CONTROL	-	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0

optimum amounts for the compositions of this invention will depend upon the weeds to be controlled and the degree of control desired. In general, the compositions of this invention are most efficiently employed at a rate of 0.01 to 50 pounds per acre (0.011 to 56 kilograms per hectare) of the active ingredients, preferably 0.1 to 25 pounds per acre (0.11 to 13 kilograms per hectare).

The compositions of the present invention show synergistic activity as herbicides in controlling the growth of undesirable vegetation when applied to such vegetation in pre- or postemergence application. The compositions are generally embodied in formulations which contain inert or occasionally active ingredients or diluent carriers in addition to the active compounds. Examples of such ingredients or carriers are water, organic solvents, surface active agents, oil, water-in-oil emulsions, wetting agents, dispersing agents, and emulsifying agents. The herbicidal formulations generally take the form of wettable powders, solutions or emulsifiable concentrates.

Wettable powders are finely divided compositions comprising a particulate carrier impregnated with the herbicidal compound and additionally containing one or more surface active agents. The surface active agent promotes rapid dispersion of the powder in aqueous medium to form stable, sprayable suspensions. A wide variety of surface active agents can be used, for example, long chain fatty alcohols and alkali metal salts of the sulfated fatty alcohols; salts of sulfonic acid; esters of long chain fatty acids; and polyhydric alcohols, in which the alcohol groups are free, omega-substituted polyethylene glycols of relatively long chain length.

The herbicidal compositions can also be applied to the foliage in the form of a solution in a suitable solvent. Solvents frequently used in herbicidal formulations include kerosene, fuel oil, xylene, petroleum fractions with boiling ranges above xylene, and aromatic petroleum fractions rich in methylated naphthalenes.

The most preferred formulations are emulsifiable concentrates which consist of an oil solution of the herbicide along with an emulsifying agent. Prior to use the concentrate is diluted with water to form a suspended emulsion of oil droplets. The emulsifiers used are usually a mixture of anionic and nonionic surfactants. Other additives such as spreading agents and stickers can be included in the emulsifiable concentrate.

The formulations described above can be applied to the vegetation sought to be controlled in any conventional manner either before or after the vegetation has emerged from the soil. The vegetation can be in any stage of development after emergence, ranging from seedlings to fully grown plants. Application can be achieved by any conventional technique such as the use of ground spraying equipment or aircraft-mounted sprayers. Various other application techniques will be apparent to one skilled in the pesticide art.

1. A synergistic herbicidal composition comprising a mixture

20 of:
(a) a herbicidally effective amount of 2-(2-chloro-4-methane-sulfonylbenzoyl)-1,3-cyclohexanedione; and

25 (b) a herbicidally effective amount of a compound selected from the group consisting of 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine, 3-amino-2,5-dichlorobenzoic acid, and 2-chloro-N-isopropylacetanilide, and mixtures thereof;
at a weight ratio of (a) to (b) of from about 0.1:1 to about 20:1.

10 2. The composition of Claim 1 wherein (b) is 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine.

3. The composition of Claim 1 wherein (b) is 3-amino-2,5-di-chlorobenzoic acid.

15 4. The composition of Claim 1 wherein (b) is 2-chloro-N-isopropylacetanilide.

5. A synergistic herbicidal composition comprising a mixture
of:

20 (a) a herbicidally effective amount of 2-(2-chloro-4-methane-sulfonylbenzoyl)-1,3-cyclohexanedione;

(b) a herbicidally effective amount of a compound selected from the group consisting of 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine, 3-amino-2,5-dichlorobenzoic acid, and 2-chloro-N-isopropylacetanilide, and mixtures thereof; and

25 (c) an inert diluent carrier,

at a weight ratio of (a) to (b) of from about 0.01:1 to about 20:1.

6. The composition of Claim 5 wherein (b) is 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine.

30 7. A method of controlling undesirable vegetation which comprises the application to said vegetation of a herbicidal composition comprising

(a) a herbicidally effective amount of 2-(2-chloro-4-methanesulfonylbenzoyl)-1,3-cyclohexanedione;

(b) a herbicidally effective amount of a compound selected from the group consisting of 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine, 3-amino-2,5-dichlorobenzoic acid, and 2-chloro-N-isopropylacetanilide, and mixtures thereof,
5 at a weight ratio of (a) to (b) of from about 0.1:1 to about 20:1.

3. The method of Claim 7 wherein (b) is 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine.

10 9. The method of Claim 7 wherein (b) is 3-amino-2,5-dichlorobenzoic acid.

10. The method of Claim 7 wherein (b) is 2-chloro-N-isopropylacetanilide.

1. A process for preparing

a synergistic herbicidal composition comprising mixing

(a) a herbicidally effective amount of 2-(2-chloro-4-methane-sulfonylbenzoyl)-1,3-cyclohexanedione; and

(b) a herbicidally effective amount of a compound selected from the group consisting of 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine, 3-amino-2,5-dichlorobenzoic acid, and 2-chloro-N-isopropylacetanilide, and mixtures thereof;

at a weight ratio of (a) to (b) of from about 0.1:1 to about 20:1.

10 2. The process of Claim 1 wherein (b) is 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine.

3. The process of Claim 1 wherein (b) is 3-amino-2,5-dichlorobenzoic acid.

15 4. The process of Claim 1 wherein (b) is 2-chloro-N-isopropylacetanilide.

A process for preparing
5. A synergistic herbicidal composition comprising mixing
of:

(a) a herbicidally effective amount of 2-(2-chloro-4-methane-sulfonylbenzoyl)-1,3-cyclohexanedione;

20 (b) a herbicidally effective amount of a compound selected from the group consisting of 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine, 3-amino-2,5-dichlorobenzoic acid, and 2-chloro-N-isopropylacetanilide, and mixtures thereof; and

(c) an inert diluent carrier,

25 at a weight ratio of (a) to (b) of from about 0.01:1 to about 20:1.

6. The process of Claim 5 wherein (b) is 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine.

7. A method of controlling undesirable vegetation which comprises the application to said vegetation of a herbicidal composition
30 comprising

(a) a herbicidally effective amount of 2-(2-chloro-4-methanesulfonylbenzoyl)-1,3-cyclohexanedione;

(b) a herbicidally effective amount of a compound selected from the group consisting of 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine, 3-amino-2,5-dichlorobenzoic acid, and 2-chloro-N-isopropylacetanilide, and mixtures thereof,
5 at a weight ratio of (a) to (b) of from about 0.1:1 to about 10:1.

8. The method of Claim 7 wherein (b) is 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine.

10 9. The method of Claim 7 wherein (b) is 3-amino-2,5-dichlorobenzoic acid.

10. The method of Claim 7 wherein (b) is 2-chloro-N-isopropylacetanilide.

(a) a herbicidally effective amount of 2-(2-chloro-4-mercaptohexa-
fonylbenzoyl)-1,3-cyclohexanedione;

(b) a herbicidally effective amount of a compound selected from
the group consisting of 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-tri-
azine, 3-amino-2,5-dichlorobenzoic acid, and 2-chloro-N-isopropylacet-
anilide, and mixtures thereof,
at a weight ratio of (a) to (b) of from about 0.1:1 to about 20:1.

8. The method of Claim 7 wherein (b) is 2-chloro-4-(ethyl-
amino)-6-(isopropylamino)-s-triazine.

10 9. The method of Claim 7 wherein (b) is 3-amino-2,5-dichloro-
benzoic acid.

10. The method of Claim 7 wherein (b) is 2-chloro-N-isopropyl-
acetanilide.

INVENTION CLAIMED IS:

A process for preparing
a synergistic herbicidal composition comprising mixing
of:

- (a) a herbicidally effective amount of 2-(2-chloro-4-methane-sulfonylbenzoyl)-1,3-cyclohexanedione; and
- (b) a herbicidally effective amount of a compound selected from the group consisting of 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine, 3-amino-2,5-dichlorobenzoic acid, and 2-chloro-N-isopropylacetanilide, and mixtures thereof;

at a weight ratio of (a) to (b) of from about 0.1:1 to about 20:1.

10 1. The process of Claim 1 wherein (b) is 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine.

3. The process of Claim 1 wherein (b) is 3-amino-2,5-dichlorobenzoic acid.

4. The process of Claim 1 wherein (b) is 2-chloro-N-isopropylacetanilide.

15 5. A process for preparing
a synergistic herbicidal composition comprising mixing
of:

- (a) a herbicidally effective amount of 2-(2-chloro-4-methane-sulfonylbenzoyl)-1,3-cyclohexanedione;
- (b) a herbicidally effective amount of a compound selected from the group consisting of 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine, 3-amino-2,5-dichlorobenzoic acid, and 2-chloro-N-isopropylacetanilide, and mixtures thereof; and
- (c) an inert diluent carrier,

20 25 at a weight ratio of (a) to (b) of from about 0.01:1 to about 20:1.

6. The process of Claim 5 wherein (b) is 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine.

30 7. A method of controlling undesirable vegetation which comprises the application to said vegetation of a herbicidal composition comprising

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11. A synergistic herbicidal composition comprising a mixture of:

(a) a herbicidally effective amount of 2-(2-chloro-4-methanesulfonylbenzoyl)-1,3-cyclohexanedione; and

(b) a herbicidally effective amount of a compound selected from the group consisting of 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine, 3-amino-2,5-dichlorobenzoic acid, and 2-chloro-N-isopropylacetanilide, and mixtures thereof;

at a weight ratio of (a) to (b) of from about 0.1:1 to about 20:1.

12. The composition of Claim 11 wherein (b) is 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine.

13. The composition of Claim 11 wherein (b) is 3-amino-2,5-dichlorobenzoic acid.

14. The composition of Claim 11 wherein (b) is 2-chloro-N-isopropylacetanilide.

15. A synergistic herbicidal composition comprising a mixture of:

(a) a herbicidally effective amount of 2-(2-chloro-4-methanesulfonylbenzoyl)-1,3-cyclohexanedione;

(b) a herbicidally effective amount of a compound selected from the group consisting of 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine, 3-amino-2,5-dichlorobenzoic acid, and 2-chloro-N-isopropylacetanilide, and mixtures thereof; and

(c) an inert diluent carrier,

25 at a weight ratio of (a) to (b) of from about 0.01:1 to about 20:1.

16. The composition of Claim 15 wherein (b) is 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine.



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(54) Synergistic herbicide combinations and method of application.

(57) A synergistic herbicidal composition comprising a mixture of: (a) a herbicidally effective amount of 2-(2-chloro-4-methanesulfonylbenzoyl)-1,3-cyclohexanedione; and (b) a herbicidally effective amount of a compound selected from the group consisting of 2-chloro-4-(ethylamino)-6-(isopropylamino)-s-triazine, 3-amino-2,5-dichlorobenzoic acid, and 2-chloro-N-isopropylacetanilide, and mixtures thereof; at a weight ratio of (a) to (b) from about 0.1:1 to about 20:1.

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European Patent
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EUROPEAN SEARCH REPORT

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DOCUMENTS CONSIDERED TO BE RELEVANT		Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
Category	Citation of document with indication, where appropriate, of relevant passages		
X,D	EP-A-0 137 963 (STAUFFER CHEM. CO.) * Page 19, lines 4-37; claims 1-6, 18,20-25,37 * ---	1,2,5-8	A 01 N 43/70 A 01 N 41/10// (A 01 N 43/70 41:10) (A 01 N 41/10 37:44 37:22)
A	THE PESTICIDE MANUAL, 6th edition, 1979, page 22; C.R. Worthing, The British Crop Protection Council, Croydon, Surrey, GB * Page 22 *	1,2,5-8	
			TECHNICAL FIELDS SEARCHED (Int. Cl. 4)
			A 01 N
<hr/> 237635346035613560500565X64000004X00760091X46708			
Place of search	Date of completion of the search	Examiner	
The Hague	16-04-1987	FLETCHER	
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			



CLAIMS INCURRING FEES

The present European patent application comprised at the time of filing more than ten claims.

- All claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for all claims.
- Only part of the claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims and for those claims for which claims fees have been paid,
namely claims:
- No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims.

X LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirement of unity of invention and relates to several inventions or groups of inventions.

namely:

- 1) Claims 1,2,5-8: Synergistic herbicidal composition comprising a mixture of (a) and 2-chloro-4-ethylamino-6-isopropyl-amino-S-triazine
- 2) Claims 1,3,5,7,9: (a) and 3-amino-2,5-dichlorobenzoic acid
- 3) Claims 1,4,5,7,10: (a) and 2-chloro-N-isopropylacetanilide

- All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.

- Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid.

namely claims:

- None of the further search fees has been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims.

namely claims: 2,6,8 and 1,5,7 partially

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